

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
SURFACE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
ROUGHNESS												

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)		QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS, 1012.C.		STATUS: MOCKUP/PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



1. SCREW MACHINING CAN BE DONE ACCORDING TO ISO 261 NORMAL GRADE OR ABOVE.

A4